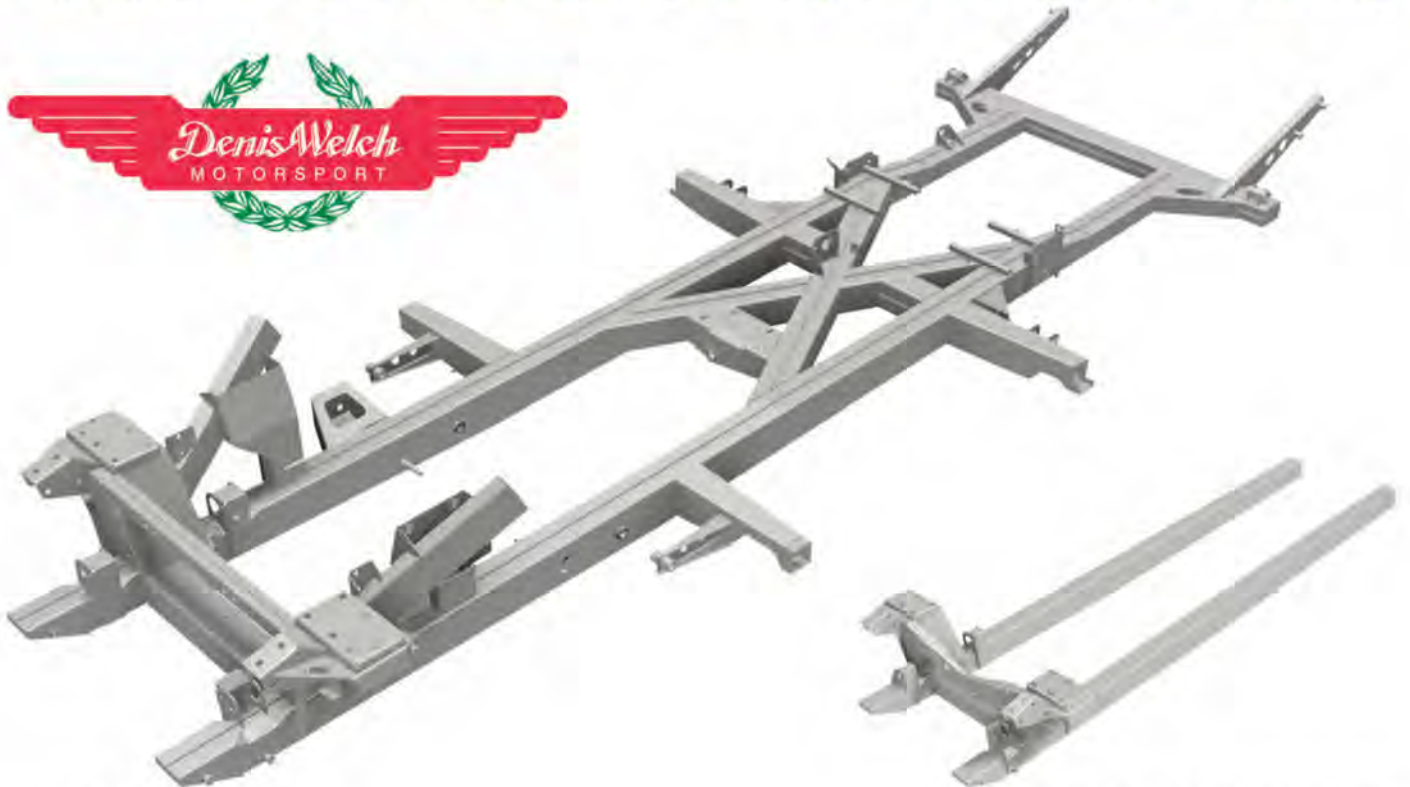


# The best

4 & 6 CYLINDER HEALEY CHASSIS AND REPAIR PARTS

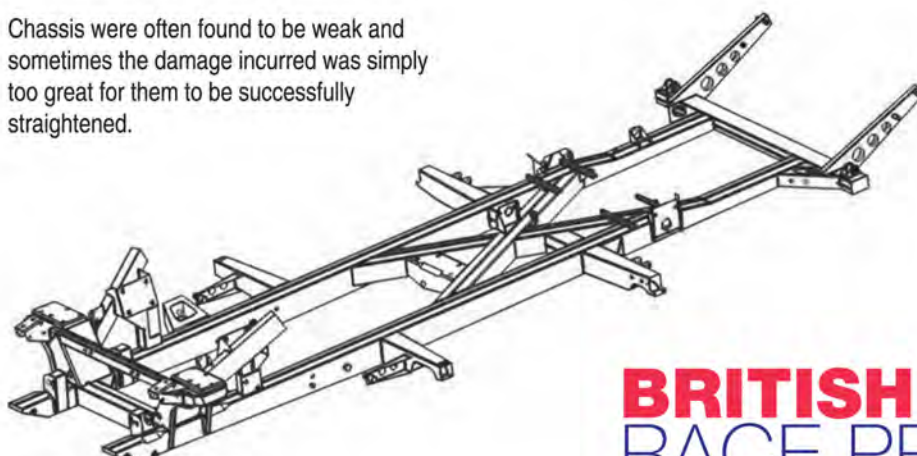


## COMPLETE CHASSIS 4 and 6 cylinder

For over thirty six years we have been involved with Healeys and have constantly endeavoured to produce parts that are of the highest quality, reliability and that provide peerless levels of performance in service.

Much of our earlier work involved attempting to make over 50 year old components perform well beyond their design life. Frequently they simply failed to survive the rigours of age and the stress of racing.

Chassis were often found to be weak and sometimes the damage incurred was simply too great for them to be successfully straightened.



## FRONT CHASSIS REPAIR SECTION 4 and 6 cylinder

Our solution to these challenges was to reproduce the parts from scratch and improve them where weaknesses were found. Modern design and materials meant we could enhance performance, increasing both strength and rigidity and correct corrosion problems, whilst retaining the compatibility and integrity of the original.

19 years ago we invested heavily in new tooling to develop a British made chassis

that was the equal to our engineered parts. This required an alignment Jig backed up by new Press Tooling. Thus we were able to ensure highly accurate chassis geometry and complete control of the process, guaranteeing the quality of the finished product.

We can manufacture and supply both 4 cylinder (including 100S) and 6 cylinder complete chassis together with many replacement parts for localised repair and strengthening.

Overleaf is a complete list of our current components, please look at our website for other items which are constantly in development.






























Information and prices are correct at the date of printing January 2014. Please see our website for latest products and prices [www.bighealey.co.uk](http://www.bighealey.co.uk)

**BRITISH BUILT**  
RACE PROVEN



# 100/4 CHASSIS

Please add VAT & carriage to all prices for UK and EEC consumer sales at the current rate

	CIBP168 Front Shock - inner Sliding Plate	£26.52	IBP270 Strut R/H engine bearer BN1-BJ8	£24.50	
	CIBP168L Adjustable Shocker Top - R/H	£19.50	IBP271 Strut L/H-engine bearer BN1-BJ8	£24.50	
	CIBP169L Adjustable Shocker Top - L/H	£19.50			
	CIBP175P Comp Panard Rod Bracket	£19.95	IBP272A Housing-front suspension - Drum Brake inc. inner brace, spring mount & no side lips	£195.00	
			IBP272B Housing-front suspension - Discs Brake inc. inner brace, spring mount & side lips	£195.00	
	IBP163 Main Chassis Rail-Front 95" R/H BN1-BJ8	£298.50	IBP277L 100/4 Engine Support Housing L/H	£175.00	
	IBP164 Main Chassis Rail-Front 95" L/H BN1-BJ8	£298.50	IBP277R 100/4 Engine Support Housing R/H	£175.00	
	IBP164E Main Chassis Rail-rear 24" R/H BN1-BN2	£98.50			
	IBP164F Main Chassis Rail-rear 24" L/H BN1-BN2	£98.50	IBP279 Gusset-Steering Bracket-BN1-BJ8	£8.95	
	IBP167 Front Cross Member BN1-BJ8 inc. Gussets	£52.50	IBP285 Rear shock mounting RH BN1-BJ7	£39.00	
			IBP285A Rear shock mounting LH BN1-BJ7	£39.00	
	IBP167B Front upper cross member BN1-BN2	£59.95	IBP340A Gear box mount BN1	£95.00	
			IBP340 Gear box mount BN2-BJ8	£24.50	
	IBP168 Mounting Plate R/H fr.s/abs.	£28.50	IBP500 100 Front Chassis inc. engine mounts	£2,295.00	
	IBP169 Mounting Plate L/H fr.s/abs	£28.50			
	IBP169A Chassis centre X member assy BN2-BJ8	£495.00			
	IBP169B Chassis centre X member assy BN1 (No hand brake)	£565.00	IBP175P Panard rod mount BN1-BJ8	£19.95	
	IBP170 Rear Cross Member + sprng. hangers BN1-BN2	£105.00			
	IBP173 Spring hanger BN1-BJ7 inc bushes	£25.65	IBP510 Clutch shaft mount BN1-BN2	£39.50	
	IBP174A Grease nipple-spring hanger	£2.85			
	IBP175 Gusset R/H rear cross member	£11.25	IBP512 Clutch shaft tube - main rail BN1-BN2	£9.95	
	IBP176 Gusset L/H rear cross member	£11.25			
	IBP177A Rear chassis extension R/H BN1-BN2	£32.50	IBP520 Hand brake cable mount BN1-BN2	£12.25	
	IBP177B Rear chassis extension L/H BN1-BN2	£32.50	IBP524 Hand brake lever mount BN1-BN2	£19.95	
	IBP180 Front Outrigger R/H BN1-BJ8	£29.95			
	IBP181 Front Outrigger L/H BN1-BJ7	£36.95	IBP514 Clutch linkage pivot BN1-BN2	£14.95	
	IBP183A Rear Outrigger BN1-BN2 R/H	£65.00			
	IBP184 Rear Outrigger L/H BN1-BJ7	£59.95	IBP516 Brake cylinder mount - RH BN1-BN2	£65.00	
	IBP260 Mounting-steering box BN1-BJ8	£21.50			
					
	IBP264 W/bone Mount Front R/H BN1-BN2	£19.95			
	IBP265 W/bone Mount Front L/H BN1-BN2	£19.95			
	IBP268 W/bone Mount Rear R/H BN1-BJ8	£19.95			
	IBP269 W/bone Mount Rear L/H BN1-BJ8	£19.95			

## 100/4 COMPLETE CHASSIS FRAME

With outriggers, engine and wishbone mounts

IBP502 Chassis frame BN1	£3,950.00
IBP503 Chassis frame BN2	£3,950.00
SIBP502 Chassis frame 100S	£6,495.00

 **BRITISH BUILT  
RACE PROVEN**



	CIBP168 Front Shock - inner Sliding Plate	£26.52	IBP178 Rear Extension Brkt R/H 6 Cyl	£55.00	
	CIBP168L Adjustable Shocker Top - R/H	£19.50	IBP179 Rear Extension Brkt L/H 6 Cyl	£55.00	
	CIBP169L Adjustable Shocker Top - L/H	£19.50			
	CIBP175P Comp Panard Rod Bracket	£19.95	IBP260 Mounting-steering box BN1-BJ8	£21.50	
	SIBP152 Pedal Box - Accomodation Rail - Weber L/H	£125.00	IBP266 W/bone Mount Front R/H 6cyl	£19.95	
			IBP267 W/bone Mount Front L/H 6cyl	£19.95	
	IBP163 Main Chassis Rail Front 95" R/H BN1-BJ8	£298.50	IBP268 W/bone Mount Rear R/H	£19.95	
	IBP164 Main Chassis Rail Front 95" L/H BN1-BJ8	£298.50	IBP269 W/bone Mount Rear L/H	£19.95	
	IBP164A Main Chassis Rail rear 24" R/H BN4-BJ7	£98.50	IBP270 Strut R/H Shocker to Bulkhead BN1-BJ8	£24.50	
	IBP164B Main Chassis Rail rear 24" L/H BN4-BJ7	£98.50	IBP271 Strut L/H Shocker to Bulkhead BN1-BJ8	£24.50	
	IBP164C Main Chassis Rail Rear 24" R/H BJ8	£245.00	IBP272B Housing-front suspension BN4-BJ8 inc. inner brace, spring mount & side lips	£195.00	
	IBP164D Main Chassis Rail Rear 24" L/H BJ8	£245.00			
	IBP167 Front Cross Member BN1-BJ8 inc. Gussets	£52.50	IBP277A Engine Mount Platform BN4-BJ8 L/H	£39.95	
	IBP167Y Front Yoke-Chassis Crossmember	£84.00	IBP277B Engine Mount Platform BN4-BJ8 R/H	£39.95	
	CIBP167Y Front Yoke-Chassis Crossmember Removable	£475.00	IBP279 Gusset-Steering Bracket BN1-BJ8	£8.95	
	IBP168 Mounting Plate R/H fr.s/abs.	£28.50	IBP285 Rear shock mounting R/H BN1-BJ7	£39.00	
	IBP169 Mounting Plate L/H fr.s/abs	£28.50	IBP285A Rear shock mounting L/H BN1-BJ7	£39.00	
	IBP169A Chassis centre X member assy BN2-BJ8 No hand brake	£495.00	IBP286 Plate-mounting rear shock R/H BJ8 late	£37.50	
			IBP286A Plate-mounting rear shock L/H BJ8 late	£37.50	
	IBP171 Rear Cross Member +sprg.hanger inc. bushes BN4-BJ7	£105.00	IBP340 Gear box mount BN2 - on	£24.50	
	IBP172 Rear Cross Member + sprg. hangers BJ8	£105.00			
	IBP173 Spring hanger inc. bushes BN1-BJ7	£26.65			
	IBP174 Spring hanger BJ8	£15.95	IBP400 Front Chassis STD. BN4-BJ8	£2,395.00	
	IBP174A Grease nipple-spring hanger	£2.85	CIBP400 Front Chassis RACE BN4-BJ8	£2,745.00	
	IBP175 Gusset R/H rear cross member - 2 bolt	£11.25			
	IBP176 Gusset L/H rear cross member - 4 bolt BJ8	£14.95			
	IBP177 Gusset L/H rear cross member - 2 bolt	£11.25			
	IBP178 Gusset L/H rear cross member - 4 bolt BJ8	£14.95			
	IBP180 Front Outrigger R/H BN1-BJ8	£29.95			
	IBP181 Front Outrigger L/H BN1-BJ7	£36.95			
	IBP182 Front Outrigger L/H BJ8	£36.95			
	IBP183 Rear Outrigger R/H BN4-BJ8	£59.95			
	IBP184 Rear Outrigger L/H BN1-BJ7	£59.95			
	IBP185 Rear Outrigger L/H BJ8	£59.95			

**3000 COMPLETE CHASSIS FRAME**

With outriggers, engine mounts, bulkhead supports etc. without sills

IBP410 Chassis frame BN4 to BJ7	£3,950.00
IBP415 Chassis frame BJ8	£4,195.00



# PURPOSE BUILT GEOMETRICALLY ALIGNED JIG



## Fitting service

We will be pleased to carry out fabrication and fitting to your chassis to ensure that any new components fit properly, so if you want expert help then please call us to advise.



We try hard to carry stock of complete chassis as well as all individual parts. However, in many cases customers prefer to have their chassis made to order, thus giving greater latitude for specification changes which can include their individual requirements.

Why not start your new project with a new chassis frame. Perhaps even a 100S replica, as all bulkhead panels are now available in aluminium to replicate the 100S in every detail.

## Ouch!!! Crash damage?

Everybody has an unfortunate incident sometime or other - perhaps we can help alleviate some of the anxiety? We have an extensive selection of our chassis parts, for almost all areas of the chassis.

[www.bighealey.co.uk](http://www.bighealey.co.uk)  
Please see our website  
for latest items and prices

